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03/18-R-7528-v1.0

# **COLLAK R-7528** High Quality Synthetic Rubber Contact Adhesive

### **1. DESCRIPTION**

Easy application, high adhesive strength, excellent final properties.

# 2. APPLICATIONS

Suitable for different porous and non-porous materials (in sheet or tail formats) such as rubber, plastics laminates, metals, cork, leather, PVC, polyurethane materials, etc. Very suitable for **adhesion of PVC sheets in waterproofing applications.** 

# 2. TECHNICAL DATA

Waiting time: approx. 15 minutes. Working time: approx. 45 minutes.

PROPERTY	VALUE
Colour	Clear green
Specific gravity	0,80 - 0,90 g/ml
Viscosity (Ford Nº 8, 20 °C)	80 - 130 s
Coverage	250 g/m <sup>2</sup> approx.

### **3. INSTRUCTIONS FOR USE**

Stir adhesive well before use and apply uniformly to both surfaces (double stick) with a notched trowel or brush. Surfaces must be clean, free of grease and dry (up to 3-4%). Allow both surfaces to become dry / tacky to the touch, approx. 15 minutes at normal ambient conditions, before joining both surfaces. Do not entrap solvent. Note that the bond is made upon contact and that once done it is no possible to rectify. Working time is 45 minutes approx. Do not clean the pavement with water during 48 h after applying the adhesive. Clean tools or excess adhesive with COLLAK D-0.

### **4. PRESENTATION**

In 1L, 5L or 25 L metallic drums.

### **5. STORAGE**

The shelf life is 12 months in the closed original packaging stored at normal ambient conditions (e.g. 20°C and 55% relative humidity) protected from frost.

### **6. CAUTIONS**

This adhesive contains solvent and is therefore highly flammable. Avoid naked flame. Avoid inhalation and contact with skin. Ensure adequate ventilation during use. Where appropriate, wear suitable Personal Protective Equipment (e.g. gloves, eyes protection, etc.) For further advice, please read the Safety Data Sheet of our adhesive, available upon request.

All data and recommendations given in this Product Data Sheet are given in good faith and based upon information, which we believe to be reliable, but they are made without any representation of guarantee or warranty or accuracy and are made with reservation of all rights. We reserve the right to modify specifications at all times. User should be aware of the current developments of the above-mentioned product. No liability regarding application or circumstances during application can be accepted.





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